



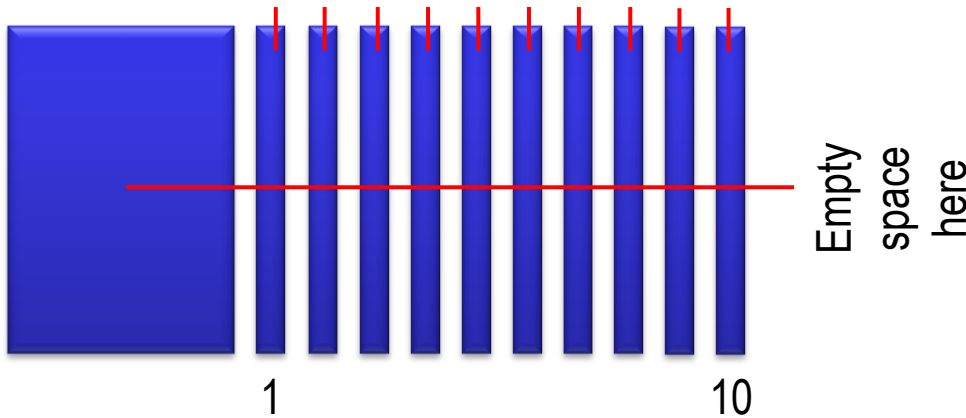
The Impact of Context-Dependent Mask-Effects on Mask Hotspots

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Below 50nm, Context is Critical

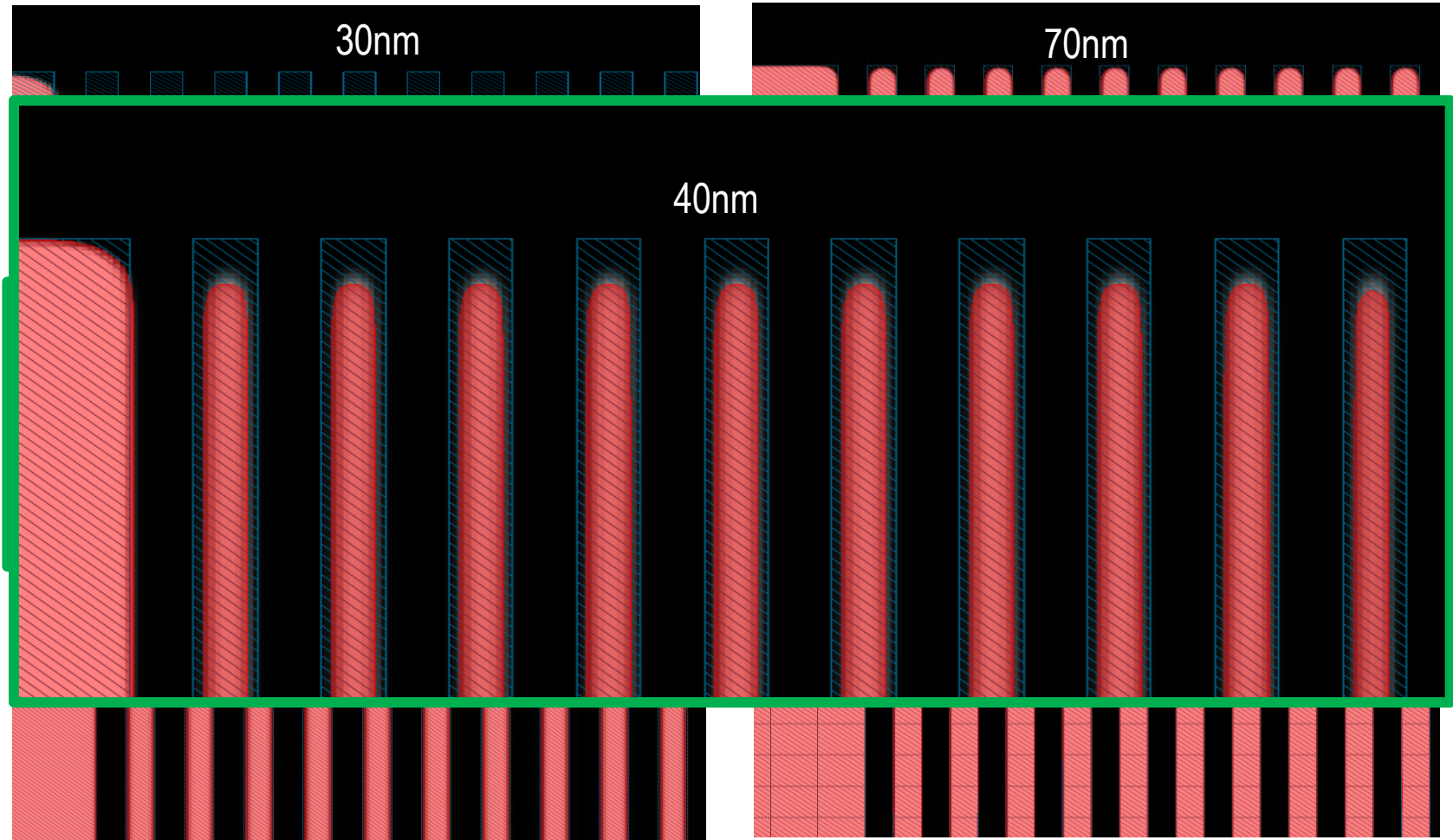
Red lines are cut lines to show dose profile



- Vary L:S = 13nm to 300nm using 30nm and 15nm blurs
- Will compare the differences of line 1 and line 10, as well as line end shortening

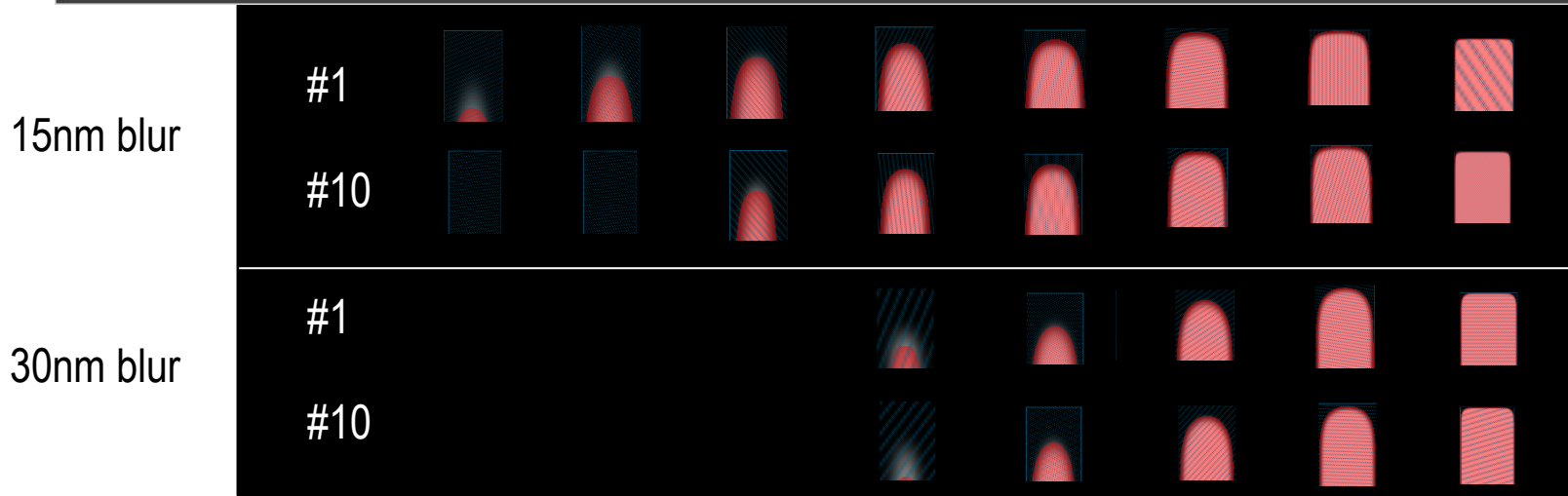
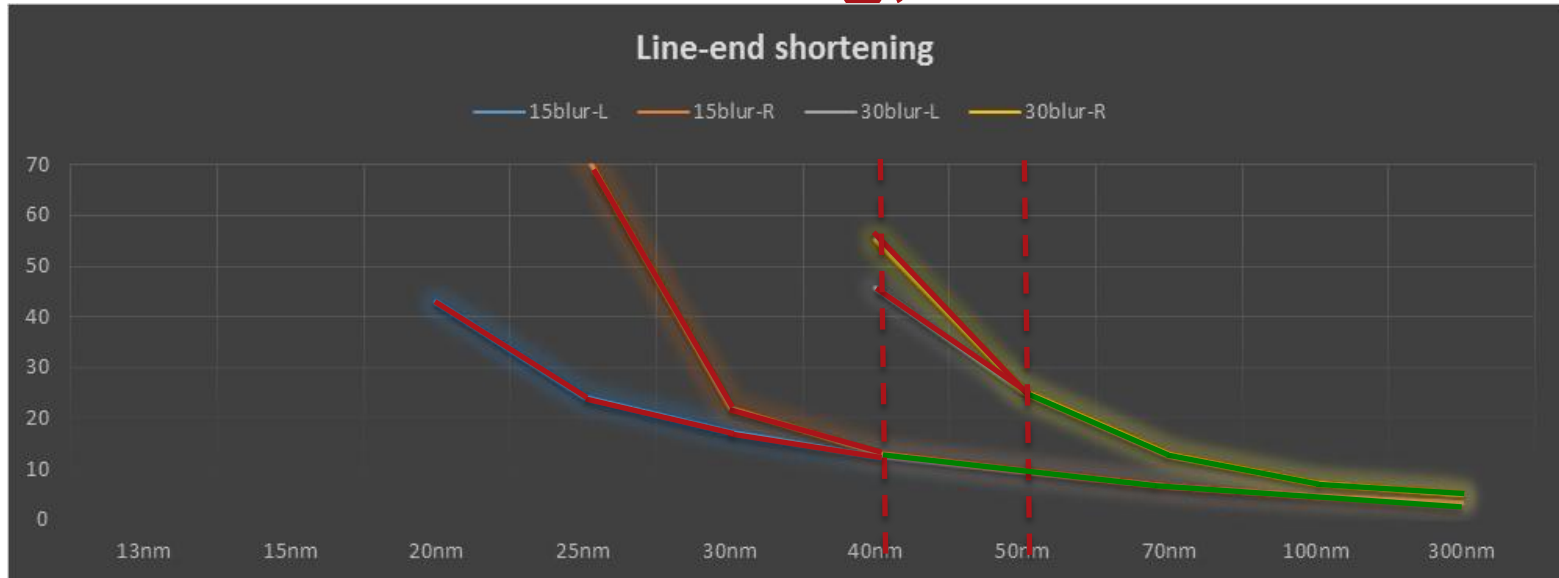
- Above 50nm, context-independent rules-based processing works well enough
- Below 50nm, context is critical
- If we can't push below 40nm, we leave the benefits of Moore's Law on the table
- Simulation-Based Mask Processing is the inevitable answer

Below 50nm, Context is Critical

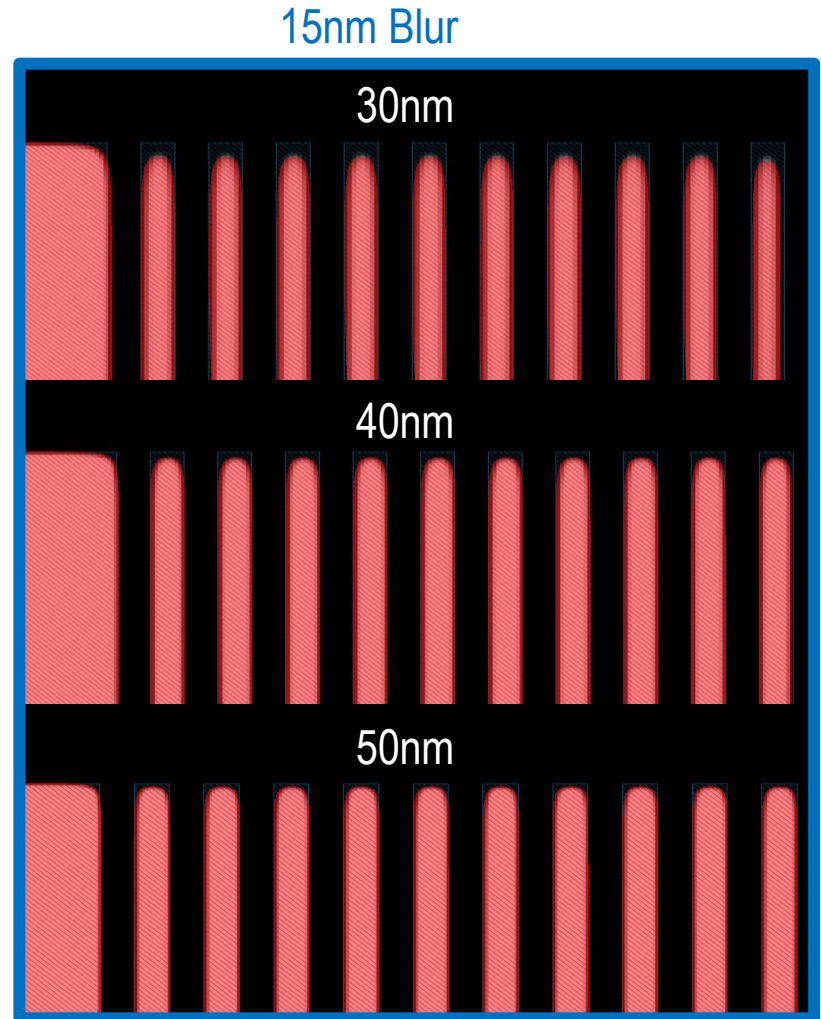
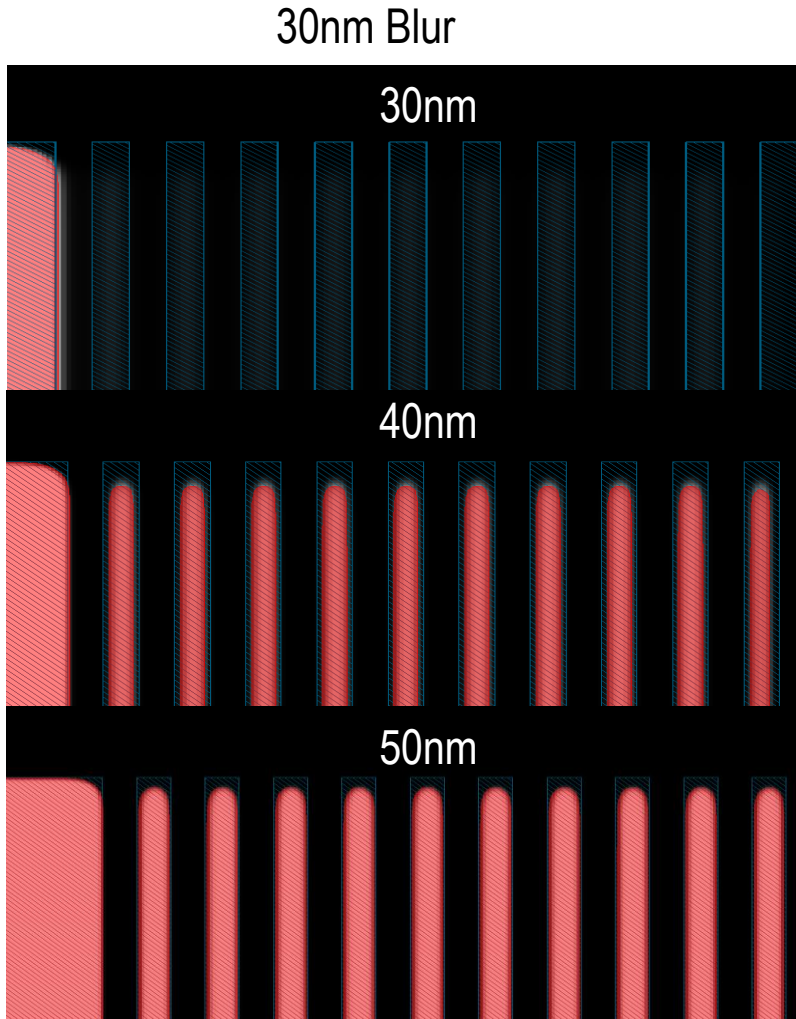


Each picture is scaled up to show the contour

Below 50nm, Context is Critical For Line-End Shortening, Too



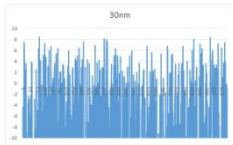
Slower Resists Do Print Much Better



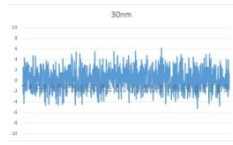
Each picture is scaled up to show the contour

Slower Resist: Less CD Variation

30nm

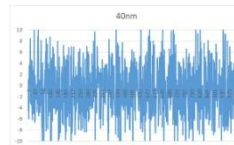


30nm blur

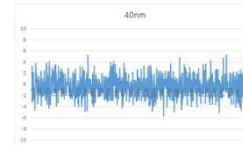


15nm blur

40nm

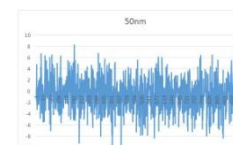


30nm blur

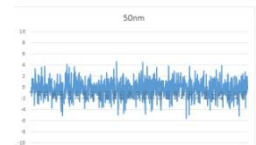


15nm blur

50nm

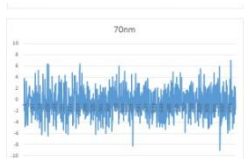


30nm blur

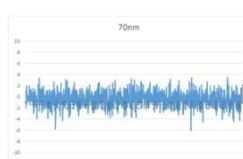


15nm blur

70nm

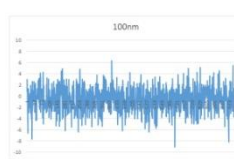


30nm blur



15nm blur

100nm



30nm blur

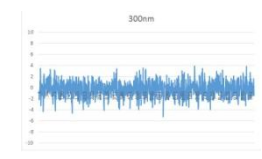


15nm blur

300nm



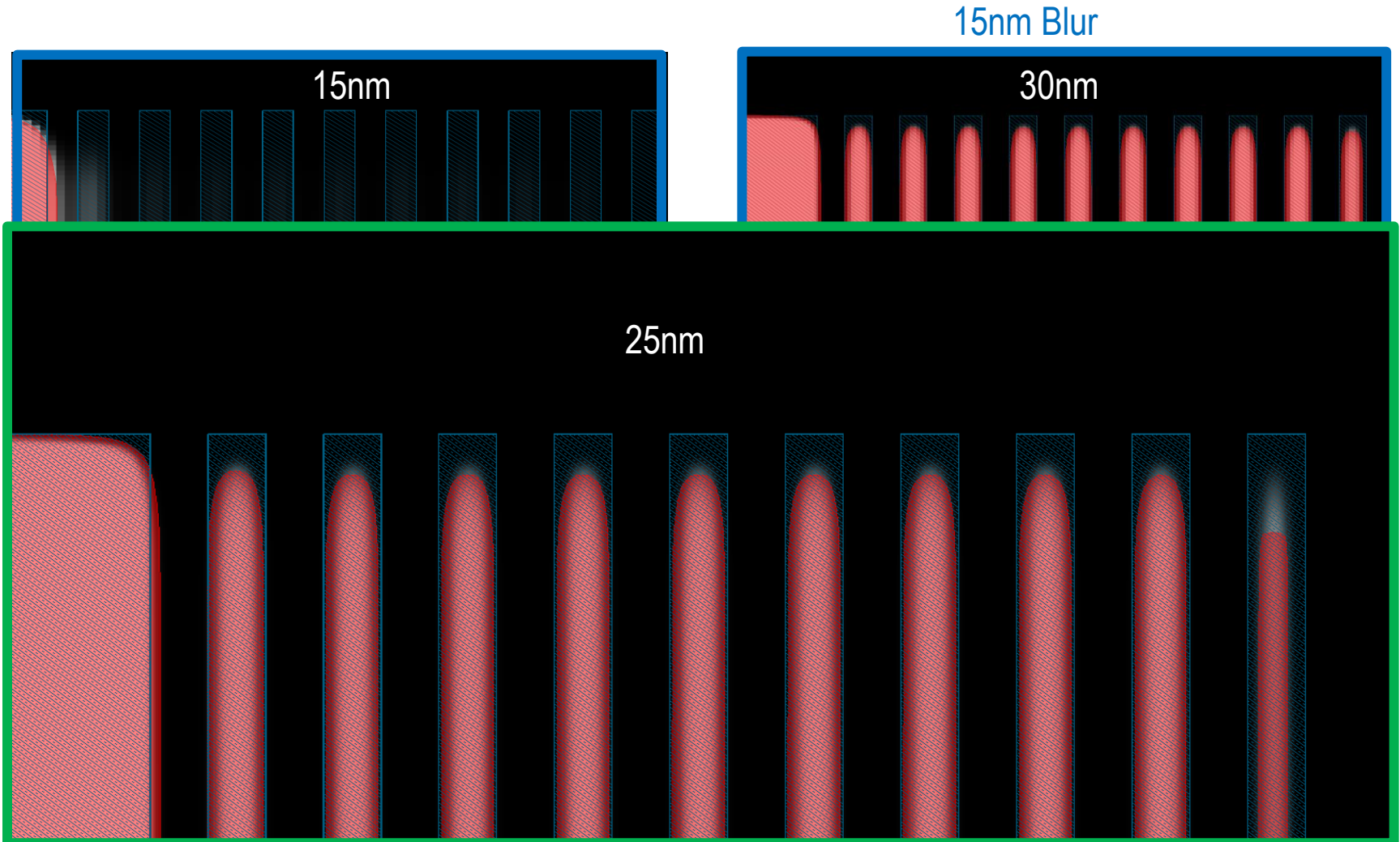
30nm blur



15nm blur

1000 epoch Monte Carlo of threshold variation

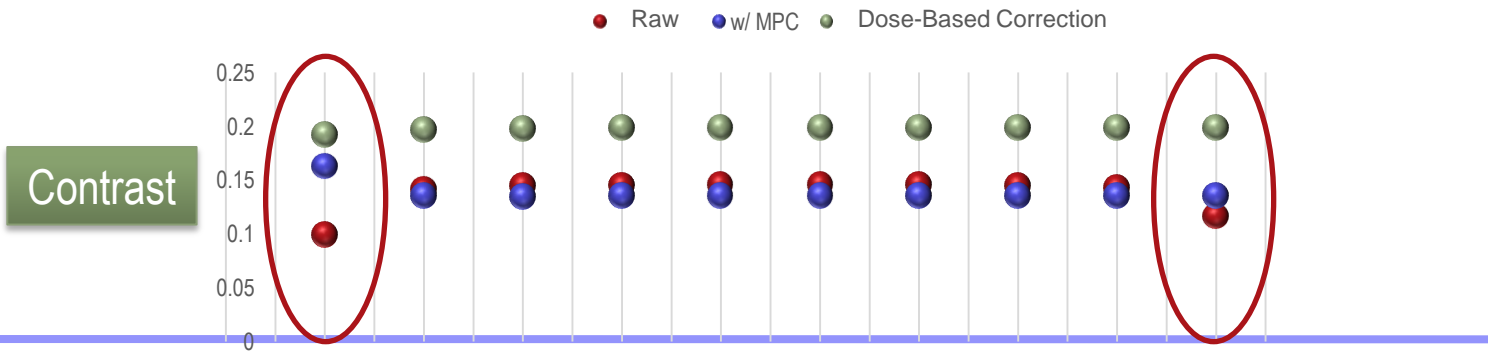
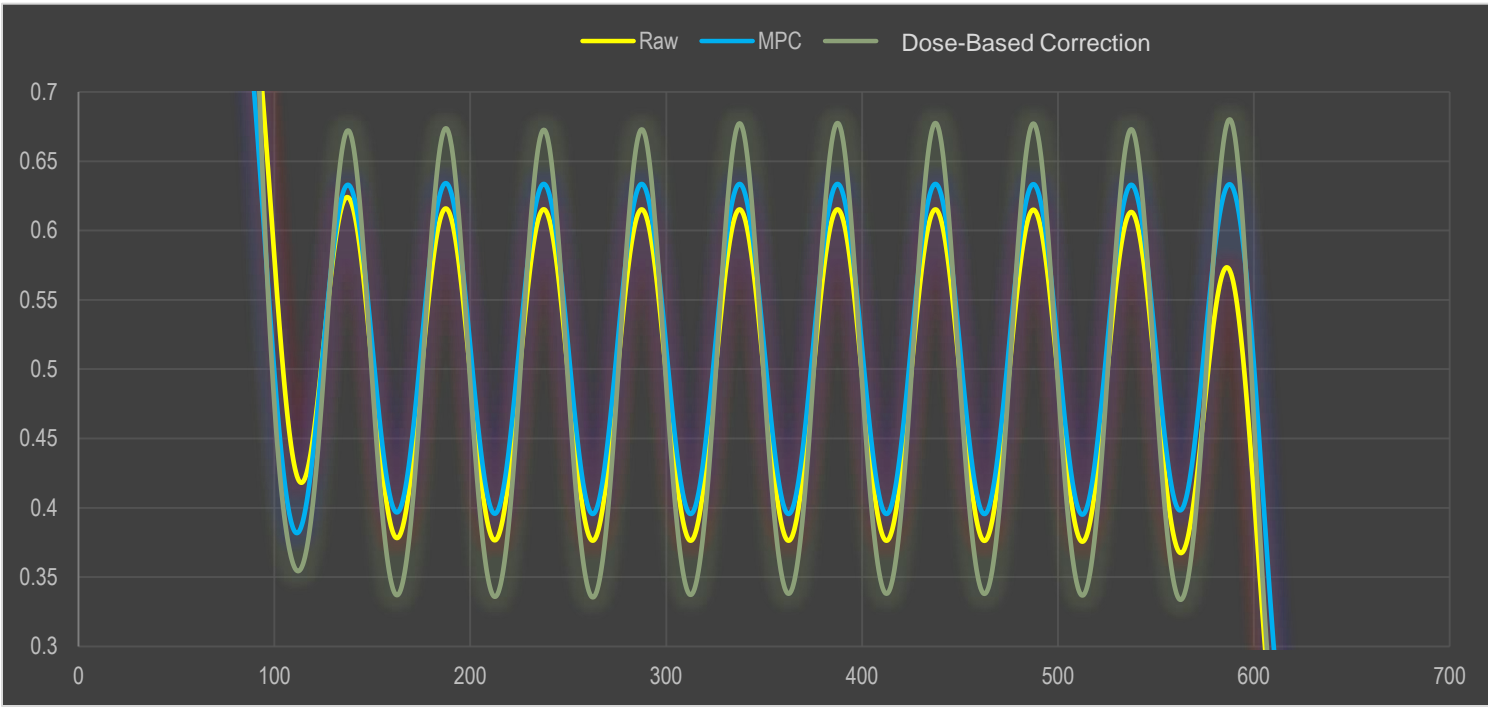
But Slower Resists Have Limits, Too



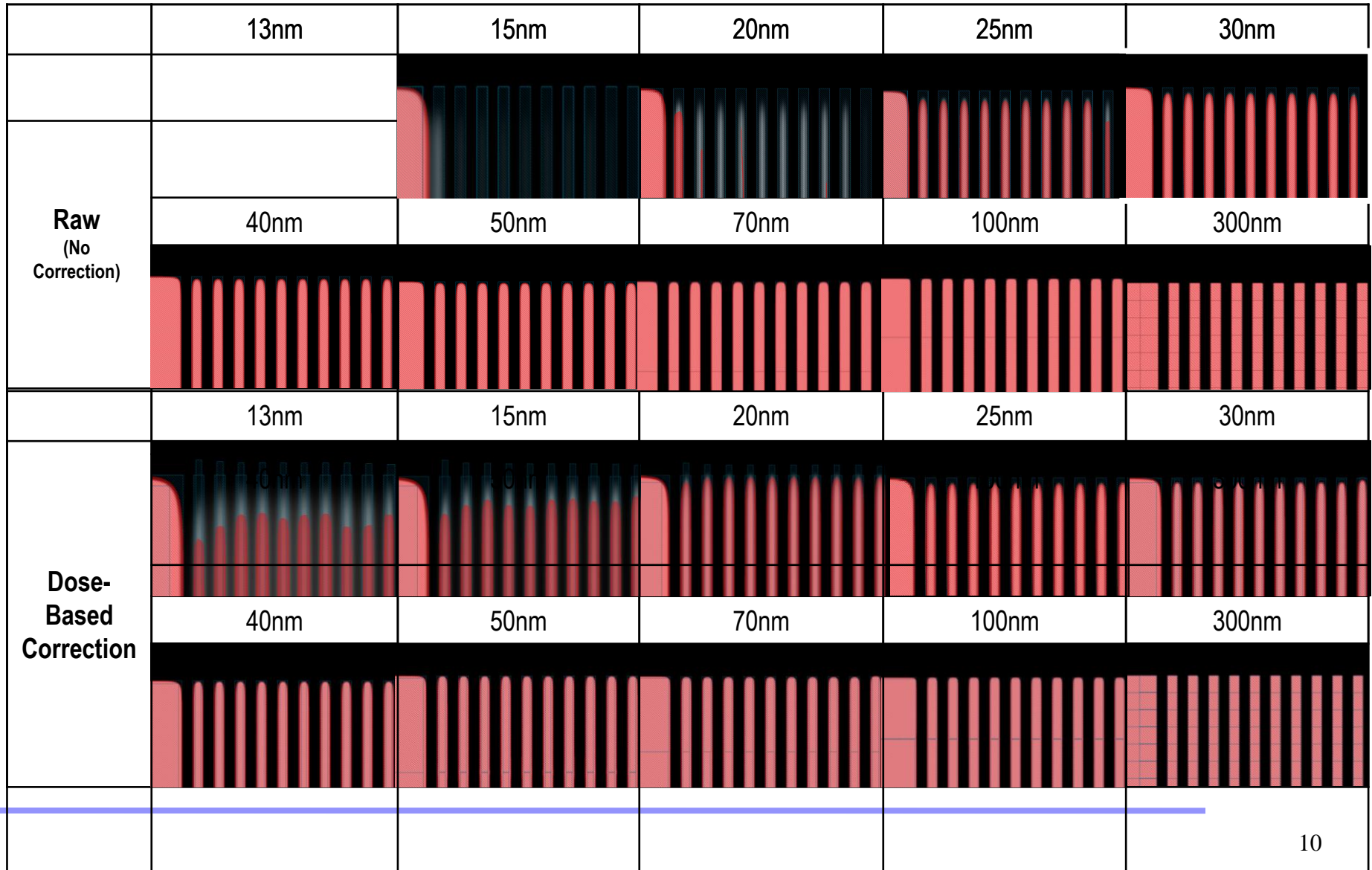
Each picture is scaled up to show the contour

Dose Up for Better Contrast

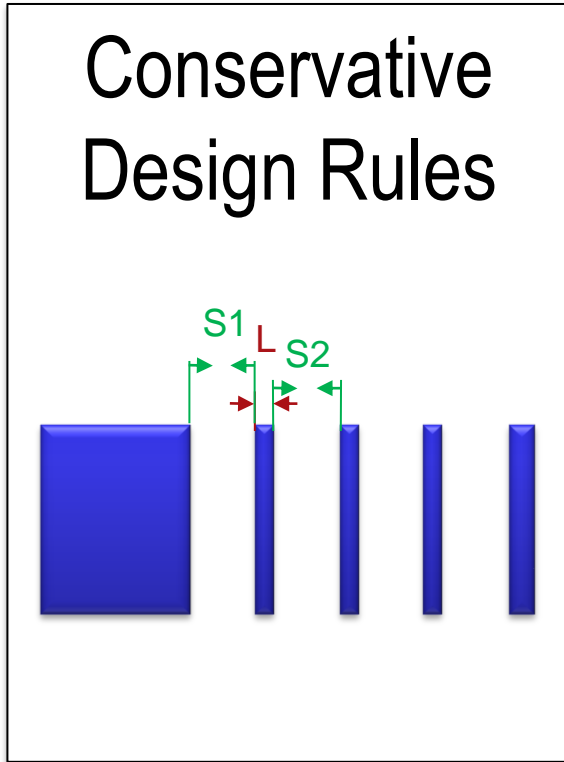
15nm beam blur



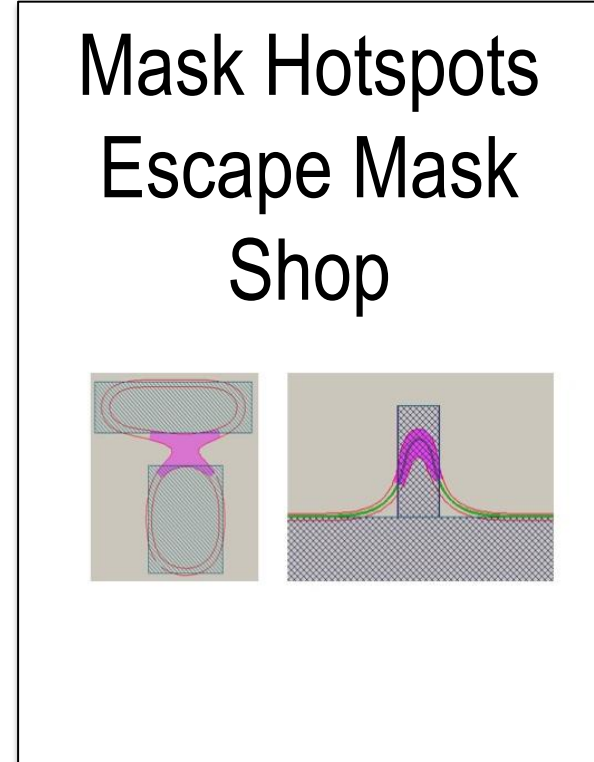
Use Simulation to Dose Up for Better Contrast



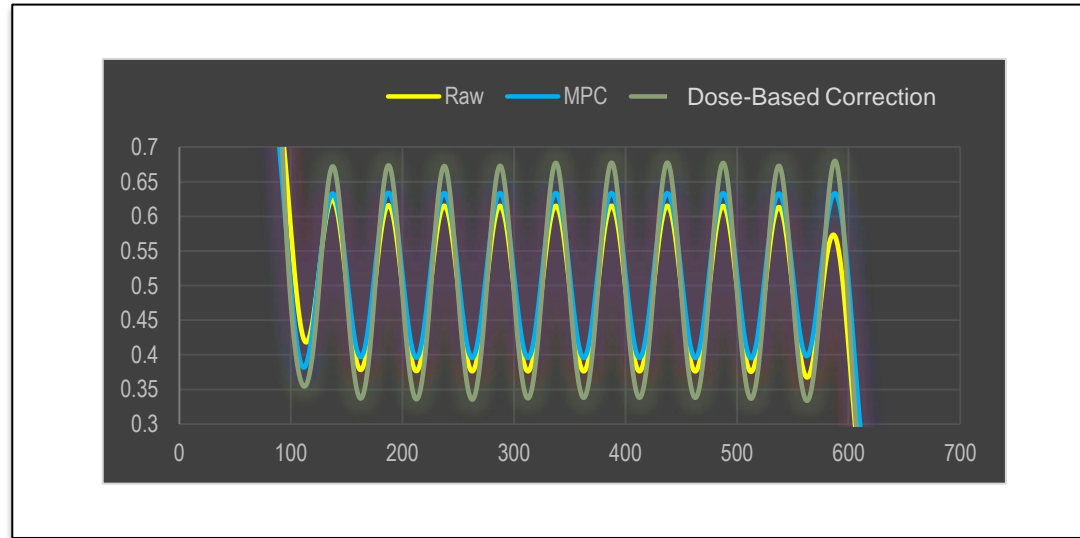
A Choice Between Two Evils?



OR



Simulation is the future of MDP



- Dose-modulation based correction provides the best solutions
- Context-dependent correction is needed regardless of writing method

